MONITORING & CONTROL SOLUTIONS

RELIABILITY

FLEXIBILITY

FAST DELIVERY

ENGINEERING SUPPORT

ONE STOP I/O SHOP



DISTRIBUTED I/O AND SIGNAL CONDITIONERS







Transmitters, Isolators, Splitters



Limit Alarms / Computation



I/O Modules

Depend on Acromag



Experience counts:

especially when you are selecting an I/O partner. And with 60+ years of I/O experience, Acromag can help you to improve reliability, increase productivity and reduce your costs.











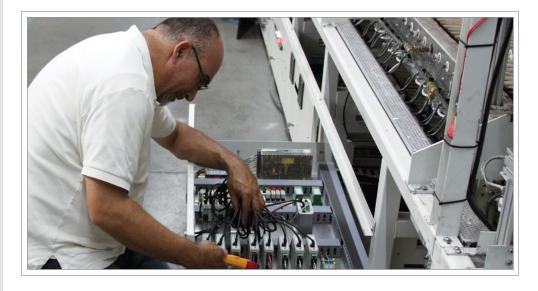












Acromag: The I/O Leader

Acromag is a customer-driven manufacturer focused on developing process automation I/O products that provide the best long term value in the industry. Compare and you'll find that Acromag products offer an unmatched balance of price, performance, and features.

60+ Years of I/O Experience

Acromag has more than 60 years of measurement and control experience. Since 1957, we have delivered nearly a million units to thousands of customers around the globe for manufacturing, power, environmental, transportation, and military applications.

Top Quality and a 2-Year Warranty

We take every measure to guarantee you dependable operation and products that perform at or beyond their specifications. Our state-of-the-art manufacturing and military-grade components add an extra degree of ruggedness. Most products qualify for an extended 2-year warranty. And with ISO9000/AS9100 certified quality control, you get full confidence.

All trademarks are the property of their respective owners.

Online Ordering

For your convenience, Acromag provides full product documentation and pricing information on our website. You can obtain quotes or even place your order directly on our website.

Fast Delivery from Stock

Most products can be shipped within 24 hours of receiving your order.

Special Services

We are happy to accommodate your special requirements and offer the following services:

- custom product development
- custom calibration
- source inspections, quality audits
- special shipping, documentation
- protective humiseal coating
- plastic and stainless steel tagging

Certification and Approvals

Many Acromag products carry globally recognized agency approvals and safety certifications.

- CE
- Ethernet conformance
- UL, cUL
- Modbus conformance
- ATEX
- Profibus certification
- CSA
- IECex

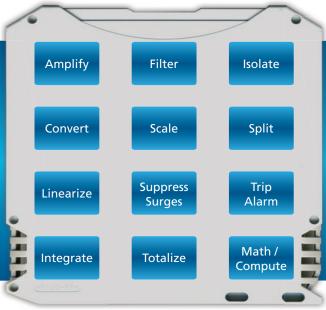
Industrial Input/Output Solutions







Voltage AC/DC **Current AC/DC** Thermocouple RTD / Resistance Strain / Load Cell Pot / Slidewire **Discrete Sensors**



OUTPUT SIGNALS

DC Voltage **DC Current** Relay Solid-State Switch **Frequency Pulse Width** Modulation Display / Readout

COMMUNICATION

Ethernet Peer -to-Modbus Peer **Profibus**

NETWORK I/O & DATA ACQUISITION

Ethernet I/O www.Acromag.com/EthernetlO

Modbus I/O



www.Acromag.com/Modbus

SIGNAL CONDITIONERS

Transmitters



Isolators / Splitters

www.Acromag.com/Transmitters

www.Acromag.com/Isolators

Profibus I/O



I/O Modules



Limit Alarms



Computation



www.Acromag.com/Computation

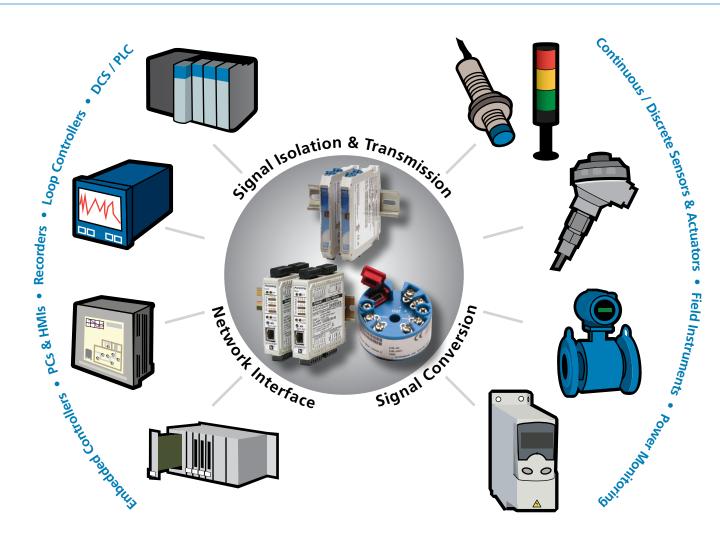
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Fax: 248-624-9234

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Signal Interfacing Solutions





How Acromag I/O Is Used

Acromag I/O is ideal for a broad range of monitoring and control operations where controllers communicate with instrumentation on the plant floor or in the field.

Acromag Advantages

- Wide operating temperature ranges (up to -40 to 85°).
- High resistance to RFI, EMI, surges, electrical transients.
- High-voltage isolation and built-in surge suppression.
- Easy to use and maintain.
- High channel density to save space.
- Large inventory of stock items for same day shipping.
- Special designs and custom services available.
- 2-year warranty available at no extra cost
- AS9100 and ISO 9001 certified quality management

Operation in All Locations

- Safe zones and hazardous locations (Zone 2).
- Explosion-proof locations (Zone 1).
- Approvals from CE, UL/cUL, FM, CSA, ATEX, IECex.

Controller Interface

- PLCs, PACs, controllers
- DCS distributed control systems
- PCs, embedded computers, SCADA systems
- Operator interface terminals and remote terminal units

Continuous Sensors

- Temperature
- Flow
- Speed
- Position
- Pressure
- Level
- Weight / load
- Drives

Discrete Sensors and Switches

- Dry contacts
- PNP, NPN
- Solid-state
- Proximity
- Valves
- Lights, horns

Actuators and Analytical Instruments

- Drives, motors
- Power supplies
- Heaters, coolers
- Valves, positioners
- Displays, indicators
- Recorders, analyzers

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Industries Served





Raw Materials **Processing**

These industries rely on Acromag process instruments for accurate and repeatable measurements from sensor signals.

- Chemical, petrochemical
- Metal, glass, ceramic
- Pulp, paper, textile



Factory Automation

Fast response times, high reliability, and proven compatibility with control networks make Acromag I/O popular for use on assembly lines.

- Food, beverage, pharmaceutical
- Automotive, electronic assembly
- Building automation, HVAC



Oil, Gas, and Mining

Built for operation in extreme environments, Acromag I/O reliably interfaces sensors to actuators and controllers.

- Exploration, extraction
- Production
- Distribution



OEM Machine Control

High channel density plus shock and vibration immunity help machine builders add more I/O to monitor and control their equipment.

- Semiconductor, lithography
- Boilers, furnaces, generators
- Test stands, industrial machinery



Power Generation

Able to resist noise and surges from high-voltage electrical sources, Acromag I/O delivers dependable data to plant control systems.

- Fossil fuels, hydroelectric, nuclear
- Solar, wind, geothermal
- Fuel cells, batteries



Defense, Security, and Aerospace

Acromag I/O finds a home in many military and security systems due to their ability to operate over wide temperature ranges.

- Simulators and trainers
- Ground / airborne / naval controls
- Surveillance systems



Water / Wastewater

Offering outstanding value and easy installation, Acromag I/O is the first choice of many municipalities to help manage their water systems.

- Municipal
- Industrial
- Desalinization
- Irrigation



Research and Development

When high-resolution and highaccuracy measurements are required, Acromag I/O ensures precise data collection.

- Test and measurement systems
- Data acquisition systems
- Scientific research
- Quality control/assurance

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Network I/O & Data Acquisition







www.acromag.com/ **BusWorksXT**

BusWorks XT Series

High-performance, space-saving remote analog and discrete I/O modules - with Xtra <u>Technology</u> - for Ethernet networks.

- Ethernet/IP, Profinet, Modbus TCP/IP, and i2o peer-to-peer communication
- Easy PC/Windows configuration via USB
- Redundant and bussed DC power



www.acromag.com/i2o

Peer-to-Peer Communication

Many Acromag I/O modules have i2o technology for "input-to-output" peer-topeer over Ethernet.

- Automatically transmits analog or discrete I/O information between modules
- Wire-saver, mux/de-mux, splitter tasks



www.acromag.com/ BusWorks900

BusWorks 900 Series

A series of dependable, yet economical, remote analog and discrete I/O modules for Ethernet or RS485 networks.

- Ethernet/IP, Modbus TCP/IP, i2o peerto-peer, Modbus-RTU and Profibus-DP communication
- Easy configuration using Internet browser or Windows software



www.acromag.com/microBlox

Channel-to-Channel Isolated I/O Modules

Ethernet-enable panel mounted signal conditioners with BusWorks or EtherStax I/O.

- Connect uB backpanels to Acromag Ethernet I/O with DB25 cable (cables also available for 3B/5B/7B)
- Over 102 low-cost, high-isolation models
- Up to 1500V AC isolation per channel



www.acromag.com/ EtherStax

EtherStax ES2000 Series

High-density I/O blocks designed for highreliability operation in Ethernet networks.

- Modbus TCP/IP, UDP/IP, and i2o peer-topeer communication
- Up to 96 channels of discrete or analog I/O in a vertically-stackable unit with a small footprint
- Fast scan rates (below 1 millisecond)
- Redundant power and communication



www.acromag.com/ software-tools

Software Tools

- OPC, .NET, ActiveX, Visual Basic/C++
- Function libraries with C source code
- Compatible with Windows, Linux, VxWorks, QNX, OS-9, and other OSs



Ethernet Switches

- Managed and unmanaged
- Gigabit fiber
- 10/100/1000 Rj45
- up to 8 ports

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Signal Conditioning Solutions







www.acromag.com/TT

TT230/330 Series

A high-performance line of thin transmitters and isolators offering great flexibility.

- Easy PC/Windows configuration via USB
- Inputs: voltage, current, temperature, ohmic, frequency, potentiometer
- Outputs: DC voltage, current



www.acromag.com/ST130

ST130 Series

Low-cost, miniature head-mount (DIN Form B) transmitters that deliver outstanding accuracy, linearity and stability.

- Easy PC/Windows configuration via USB
- Inputs: temperature, voltage, ohmic
- Output: 4-20mA DC (sink)



www.acromag.com/600T

600T Series

Select from a broad line of isolators. splitters, and transmitters available in single, dual, quad-channel configurations.

- Auto-configuration and self-ranging models for easy setup
- Inputs (single and multi-channel): voltage, current, temperature, ohmic
- Outputs: DC voltage, current, splitter



www.acromag.com/ microBlox

microBlox® Series

High-performance solution for interfacing sensors and field devices with data acquisition systems.

- Bluetooth® wireless technology enabled
- User-configurable I/O ranges
- Alarm and input polling/trending capabilities



www.acromag.com/ IntelliPacks

IntelliPack 800 Series

Intelligent, programmable series of transmitters, math modules, and alarms for advanced processing tasks.

- PC configuration, push-button adjust
- Inputs: voltage, current, temperature, ohmic, frequency, strain/load
- Outputs: DC voltage, current, relay trip, frequency, pulse-width-modulation



Flat Pack Series

A full line of analog signal conditioners. (transmitters, isolators, and limit alarms)

■ Wide variety of input, output, and power configurations



Accessories and Services

- Panel meters, power supplies
- Mounting and wiring accessories
- Coatings, tags, certificates, drawings

www.acromag.com

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Innovative Signal Conditioning





MicroBlox® Series featuring Bluetooth® Wireless Technology

New Product Announcement

Acromag's microBlox® uB Series I/O modules offer a compact, high-performance solution for interfacing sensors and field devices with data acquisition systems. uB signal conditioning modules are ideal to isolate, filter, convert and amplify a wide variety of signal types for test, measurement and control systems. Just plug uB modules into 4, 8, or 16-channel backpanels in any mix for a high-density analog I/O interface. Channel-to-channel isolation provides optimal noise and surge protection from ground loops, spikes, and high common mode voltages.

microBlox I/O Modules Advantages

- Selection of 175 I/O modules with Bluetooth wireless technology capability, fixed-range, and cost-saving commercial grade versions.
- User-configurable I/O ranges with smartphone or tablet.
- Input polling with trend charts in Android® or iOS® app.
- Alarm output function with setpoint and deadband.
- 1500V AC isolation field-to-host and channel-to-channel.
- Up to 0.05% accuracy and 130db CMR.
- Shock and vibration-resistant without screws.



User-configu	rable & fixed I/O range models available				
Input Modules					
<u>uB30/uB40</u>	±10mV to ±100mV input, 0-5V or ±5V output				
<u>uB31/uB41</u>	±1V to ±60V input, 0-5V or ±5V output				
<u>uB32</u>	0-20mA or 4-20mA DC input, 0-5V or ±5V output				
<u>uB34/uB35</u>	RTD input, 0-5V or ±5V output				
<u>uB37/47</u>	Thermocouple input, 0-5V or ±5V output				
<u>uB42</u>	2-wire transmitter (0-20mA) input, 0-5V or ±5V output				
<u>uB45</u>	0-50KHz input, 0-5V or ±5V output				
Output Modu	ıles				
<u>uB39</u>	0-20mA or 4-20mA DC field output, ±5V host input				
<u>uB49</u>	0-10V or ±10V field output, ±10V host input				
Backpanels					
<u>uB04/uB04D</u>	4 channel uB backpanel, surface or DIN-rail mount				
<u>uB08/uB08D</u>	8 channel uB backpanel, panel or DIN-rail mount				
<u>uB16/uB16D</u>	16 channel uB backpanel, panel or DIN-rail mount				
Power Option	ns				
uBDC1	5V DC power module, 10-32V DC supply input				



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Innovative Signal Conditioning





MicroBlox® Series Combination Transmitter and Alarms

New microBlox® Transmitting Alarms

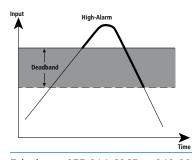
The uBTA carriers are used with Acromag's microBlox® signal conditioning modules to create powerful alarms that also provide a voltage/current transmitter output. The plug-in modules offer the convenience of wireless field programming on a smartphone or tablet.

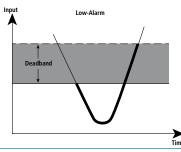
The microBlox uB modules offer a space saving solution for isolating, monitoring, and converting sensor signals to interface with your data acquisition or control system. By inserting a uB input module into a single or dual channel carrier, you get a device with both alarm and transmitter capabilities. With a broad selection of uB input modules, you can monitor many different signal types by simply interchanging modules on the carrier.

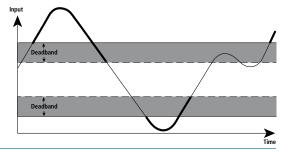
microBlox Transmitting Alarms Advantages

- Single/dual alarms with two independent mechanical or solid-state relays up to 5A switching.
- Transmitter output with 4-20mA and 0-5V signal ranges.
- Interchangeable input modules for measuring a wide variety of signal types.
- Easy configuration using Bluetooth wireless technology.
- Rugged design for use in harsh environments.

microBlox Tr	ansmitting Alarms Selection Guide	
Carriers		
uBTA-H-1MR uBTA-H-1SR	Single transmitter/alarm in housing; mechanical or solid-state relays.	
uBTX-H-1	Single transmitter in housing.	
uBTA-P-1MR uBTA-P-1-SR	Single transmitter/alarm, panel mount; mechanical or solid-state relays.	
uBTA-P-2MR uBTA-P-2-SR	Dual transmitter/alarm, panel mount; mechanical or solid-state relays.	
Modules: Plu	g-In Analog Field Input Modules	
<u>uB30-B</u> <u>uB40-B</u>	DC millivolt input, 5Hz bandwidth (uB30-B) or 1kHz bandwidth (uB40-B); Configurable ±100mV.	
<u>uB31-B</u> <u>uB41-B</u>	DC voltage input, 4Hz bandwidth (uB31-B) or 1kHz bandwidth (uB41-B); Configurable ±1 to ±60V.	
<u>uB32-B</u> <u>uB42-B</u>	DC current input (uB32-B); optional 2-wire loop excitation (uB42-B); Configurable 0-20mA.	
<u>uB34-B</u> <u>uB35-B</u>	Pt RTD input; 2 or 3-wire (uB34-B) or 4-wire (uB35-B); Configurable 0-600°C.	
<u>uB37-B</u> <u>uB47-B</u>	Thermocouple input, non-linearized (uB37-B) or linearized (uB47B); Configurable Type J,K,T,R,S.	







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Signal Conditioning: microBlox® Series



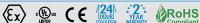
Key Features & Benefits













Alarm Function

Wireless (-B) models support alarm setpoint/deadband control to drive 0 or 5V output.

Wireless Configuration

Easily set I/O scaling and alarms or poll inputs using Bluetooth wireless technology with a smartphone or tablet using Android or iOS app.



Mix-and-Match Modules

175 modules support a wide variety of input and output signal types.

Easy, Secure Mounting

Clip holds module tightly without screws for fast insertion/removal.

Flexible Power

5V power modules enables use of 10-32V supplies.

Analog Bus Port

DB25 cable simplifies connection to DAQ systems.

Rugged, Over-molded Circuit

Superior shock, vibration, moisture, and dust protection.

High-performance

High-accuracy / high noise immunity













High-Density Analog I/O

Up to 16 channels in a compact footprint.

User-Programmable I/O Ranges

Models with Bluetooth wireless technology allow custom input and output ranges.



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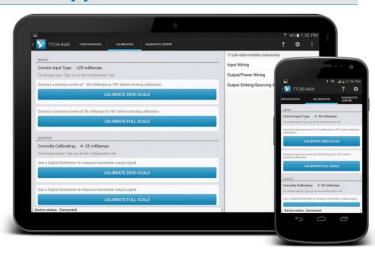
Signal Conditioners: Agility™ APP



Acromag Agility™ Config Tool Mobile Application

The Agility Config tool is a mobile application that allows easy setup and configuration of Acromag TT Series transmitters and microBlox I/O modules using a mobile phone or tablet. Connect with a USB cable (TT Series) or via Bluetooth wireless technology (microBlox Series) for fast field configuration on a smart device running Android or iOS (microBlox only).

This mobile app supports smart devices with Android 4.3+ or iOS 5.0+. You can download the Agility application free of charge from the Google Play™ store at play.google.com (Android), or the Apple® App Store® at itunes.apple.com (Apple iOS).



Bluetooth

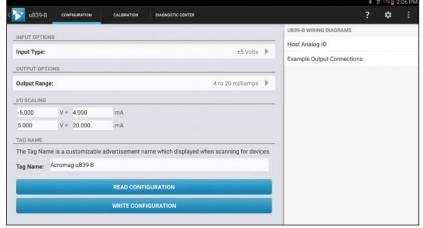
TT Series



microBlox® Series



With a couple of taps, quickly configure input, output, unit and scaling options.



Quick and easy access to the wiring diagram, even offline without internet access.

Key Features & Benefits

- Connects to microBlox signal conditioners via Bluetooth® wireless technology.
- Connects to TT Series transmitters (except TT231, TT233 models) via USB on-the-go cable.
- Configures and calibrates microBlox uB Series I/O modules via phone or tablet running Android or iOS.
- View wiring diagrams, even without an internet connection.
- Perform quick and easy field diagnostics and troubleshooting.
- Ideal for field technicians.
- Trend and share field data.







Product Series Selection Guide

I/O Modules	Inputs	Outputs	Network Protocol			
Ethernet I/O Modu	Ethernet I/O Modules					
BusWorks XT Series	Up to 16 channels/module; analog (current, voltage), discrete	Analog (current, voltage), discrete	Modbus TCP/IP, Ethernet/IP, Profinet, i2o peer-to-peer			
BusWorks 900EN Series	Up to 16 channels/module; analog (TC, RTD, current, voltage), microBlox® uB cable interface, discrete	Analog (current, voltage), discrete	Modbus TCP/IP, Ethernet/IP, i2o peer-to-peer			
Etherstax ES2000 Series	Up to 96 channels/module; analog (current, voltage), discrete	Analog (current, voltage), discrete	Modbus TCP/IP, UDP/IP, i2o peer-to-peer			
RS-485 I/O Modules						
BusWorks 900MB Series	Up to 12 channels/module; analog (TC, RTD, current, voltage), discrete	Analog (current, voltage), discrete	Modbus-RTU			
BusWorks 900PB	Up to 12 channels/module; analog (TC, RTD, current, voltage), discrete	Analog (current, voltage), discrete	Profibus-DP			
Data Acquisition M						
microBlox® uB Series	Voltage, current, RTD, thermocouple, frequency & high-speed/wideband	Voltage, 0-20mA or 4-20 mA DC	Bluetooth wireless technology enabled			
Signal Condition	ners Inputs	Outputs	Power			
Signal Isolators						
TT230 Series (TT236)	Single-channel; 4-20mA	4-20mA universal sink/source	2/3-wire; 12-32V DC (output loop power)			
TT330 Series (TT336)	Single-channel; 4-20mA	4-20mA source	4-wire; 12-32V DC			
630T Series (631T, 632T)	Single/dual-channel; 4-20mA	4-20mA source	4-wire; 15-36V, 125V DC; 90-250V AC			
650T Series (651T, 652T)	Single/dual-channel; 4-20mA	4-20mA sink	2-wire; 12-36V DC (output loop power)			
670T Series	Single/dual/quad-channel; 4-20mA	4-20mA source	2-wire; input loop power			
Signal Splitters		1				
630T Series (633T)	Single input; 4-20mA	Dual output; 4-20mA source	4-wire; 15-36V, 125V DC; 90-250V AC			
650T Series (653T)	Single input; 4-20mA	Dual output; 4-20mA sink	2-wire; 12-36V DC (output loop power)			
Signal Transmitters	and Converters					
ST130 Series	Single-channel; thermocouple, RTD, resistance, millivolt	4-20mA sink	2-wire; 9-32V DC (output loop power)			
TT230 Series	Single-channel; current, voltage, thermocouple, RTD, thermistor, resistance, potentiometer	4-20mA universal sink/source	2/3-wire; 12-32V DC (output loop power)			
TT330 Series	Single-channel; current, voltage, thermocouple, RTD, thermistor, resistance, potentiometer, frequency	Scalable ±10V, 0-10V, ±20mA, 0-20mA source	4-wire; 12-32V DC			
uBTX microBlox Series	Single-channel; current, voltage, thermocouple, RTD, frequency	0/4-20mA, 0/1-5V	6-32V DC SELV			
610T Series	Single/dual-channel; current, voltage	Scalable 0-10V, 0-20mA source	4-wire; 10-36V DC			
650T Series (654T)	Dual-channel; current, voltage	4-20mA sink	2-wire; 12-50V DC (output loop power)			
650T Series (655T, 656T)	Single/dual-channel; thermocouple, millivolt	4-20mA sink	2-wire; 12-50V DC (output loop power)			
650T Series (657T, 658T)	Single/dual-channel; RTD, resistance	4-20mA sink	2-wire; 12-50V DC (output loop power)			
800T IntelliPack Series	Single/dual-channel; current, voltage, thermocouple, RTD, resistance, frequency/pulse, strain gage (bridge), load cell	Scalable 0-10V, 0-20mA source, alarm relay	4-wire; 10-36V DC			
Limit Alarms						
uBTA microBlox Series	Single/dual-channel; current; voltage, thermocouple, RTD	Single/dual SPDT/SPST relays, 0/4-20mA, 0/1-5V	6-32V DC SELV			
800A IntelliPack Series	Single/dual-channel; current, voltage, thermocouple, RTD, resistance	Single DPDT or dual SPDT 5A relays	4-wire; 10-36V DC			
260A / 361A / 461A Flat Pack Series	Single-channel; current, voltage	Single/dual SPDT 2A or 5A alarm relays	2/3/4-wire; input loop-powered (4-20mA) 10-36V DC; 115/230V AC			
Computation						
IntelliPack (892M, 894M)	Dual/quad input; current, voltage	Single output; 0-20mA source, 0-10V	4-wire; 10-36V DC			
IntelliPack (895M, 896M)	Single/dual-channel; current, voltage	Frequency, pulse, pwm, alarm relay	4-wire; 10-36V DC			

60 YEARS OF DESIGN MANUFACTURING EXPERIENCE















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- Subscribe to our monthly e-newsletter

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- COM Express
- AcroExpress SBCs

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