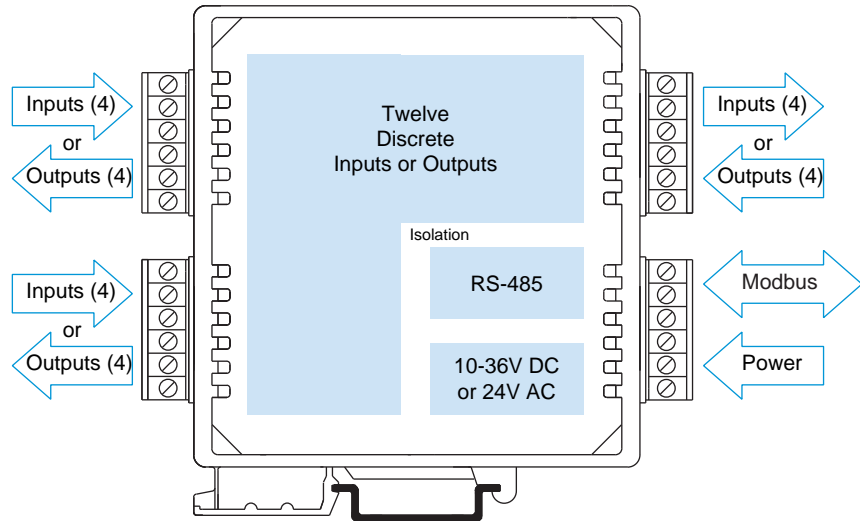




Modbus/RS-485



High-Density Discrete I/O Module



904/905/906MB Multi-Channel Discrete I/O Modules

Active-High Inputs Sourcing Outputs (High-Side Switching)

Models

904MB: 12 input channels
 905MB: 12 output channels
 906MB: 12 input/output channels

Input

Twelve input channels (904, 906 models only)
 0 to 35V DC

Output

Twelve output channels (905, 906 models only)
 6 to 35V DC

Network Communication

Modbus-RTU high-speed RS-485

Power Requirement

10 to 36V DC,
 24V AC

Approvals

CE marked. UL, cUL listed
 Class I; Division 2; Groups A, B, C, D.

Description

These modules provide twelve discrete input and/or output channels. Isolation separates the I/O, power, and network circuits. Network communication adheres to the industry-standard RS-485 Modbus RTU protocol. Both AC and DC power sources are supported with wide range, nonpolarized, diode-coupled terminals.

The outputs are intended for current-sourcing or high-side switching applications. The buffered inputs are active-high. These models are the complement of the 901, 902, and 903 units which have low-side output switches and active-low inputs. Socketed pull-down resistors are easily removed or exchanged to satisfy your application requirements.

The 906MB model has twelve input/output points that may be used as inputs or outputs on a bit-by-bit basis. Outputs may be read back to verify output settings.

Combining flexible I/O types, wide I/O ranges, and a network interface in a single package, makes this instrument extremely powerful. Multi-channel design adds cost-efficiency and allows high-density mounting. Plus, safe, rugged construction makes these modules reliable for use in both control room and distributed field I/O applications. Custom module configurations are also possible (consult factory for details).

Special Features

- Standard Modbus RTU protocol with high-speed RS-485 communication (up to 115K bps)
- Twelve I/O channels in a single inch-wide unit reduces system costs and saves panel space
- High-voltage, high-current, open-source outputs enable direct (high-side) control of external devices
- High-voltage buffered inputs monitor discrete levels from a variety of industrial devices
- Tandem input/output circuitry (906 models only) connects input buffers with open-source outputs for convenient loopback monitoring of the output state
- Watchdog timers provide a configurable failsafe output state for use when host I/O communication is lost
- Three-way isolation eliminates potential ground loops between power, I/O, and network circuitry
- Self-diagnostics monitor microcontroller activity to detect operational failures (lock-up) and execute a reset to restore communication



Performance

Discrete Inputs (904 & 906 models only)

Input Type

12 active-high, buffered inputs, with a common connection. Inputs include transient suppression devices and series connected 100K ohm resistors, plus diode over-voltage clamps to the internal +5V supply.

Input Signal Voltage Range

0 to 35V DC, maximum.

Input Current

293µA, typical at 35V DC.

Input Signal Threshold

TTL compatible with 100mV of hysteresis, typical. Thus, Low-to-High threshold is 1.5VDC, High-to-Low is 1.4VDC, typical. Limited to TTL levels of 0.8VDC (max. LOW level) and 2.0VDC (min. HIGH level).

Input Resistance

5.6K ohms with standard factory pull-down resistors installed. 100K ohms without pull-downs.

Input Hysteresis

100mV DC, typical.

Input Response Time

500ns for low-to-high, 2µs for high-to-low, typical. Microcontroller samples inputs as a group every 10mS.

Discrete Outputs (905 & 906 models only)

Output Type

12 independent, open-source, MOSFET switches that operate as high-side switches.

Output Voltage Range

6 to 35V DC (0 to 250mA/channel continuous). External excitation voltage required.

Output ON Resistance

0.15 ohms maximum.

Output Response Time

Outputs update within 50ms of a write command and switch within 5mS of receipt of command. Loopback response (906MB) is 1µs low-to high, 5µs high-to-low.

General

I/O Pull-downs and Socket

5.6K ohm pull-down resistor SIPs are installed in sockets at each port (four-channels per port).

Excitation (per port)

External excitation voltage for each four-channel port is limited to 35V or less.

Supported Modbus Commands

The command/response protocol for communicating with this module adheres to the Modbus/RTU standard for the following Modbus Functions.

- Read Coil (Output) Status
- Read Input Status
- Read Holding Registers
- Read Input Registers
- Force Single Coil (Output)
- Preset Single Register
- Reset Slave
- Force Multiple Coils (Outputs)
- Preset Multiple Registers
- Report Slave ID

LED Indicators

LEDs indicate power, status, and discrete level.

Power Requirements

10 to 36V DC,
22 to 26V AC.

Supply Current

Supply	Current Draw
10V DC	90mA maximum
24V DC	40mA maximum
24V AC	75mA rms maximum

Isolation

1500V AC for 60 seconds or 250V AC continuous. 3-way isolation between I/O, network, and power circuits.

Ordering Information

Models

904MB-0900

Discrete input module

905MB-0900

Discrete output module

906MB-0900

Discrete input/output module

Accessories

900C-SIP

Configuration Software Interface Package (includes software CD-ROM for Windows, RS-232/485 converter, and RS-485/three-wire cable)

4001-095

USB-to-RS232 adapter

TBK-802

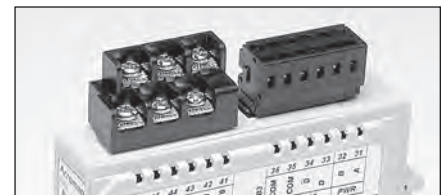
Optional terminal block kit, barrier strip style, 4 pcs.

TBK-502

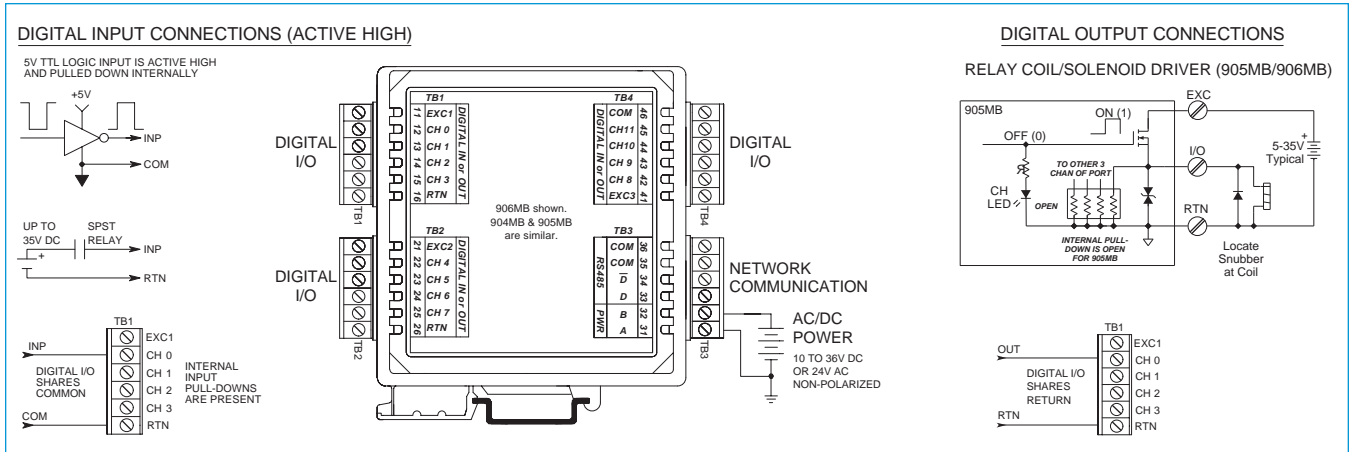
Optional terminal block kit, spring clamp style, 4 pcs.

P55R-VB24

Power supply (24V DC, 2.1A)

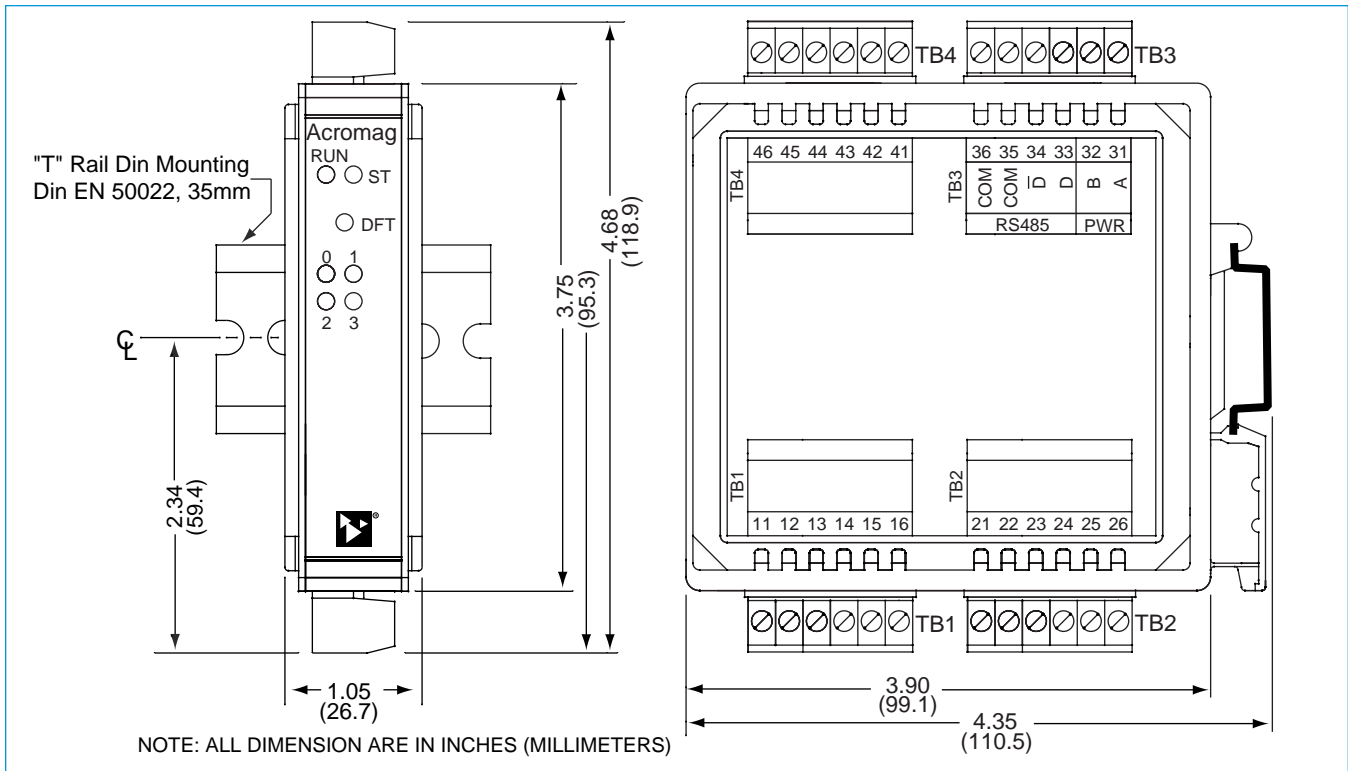


Optional terminal blocks: barrier strip (left) and spring clamp (right). Cage clamp terminal is standard.





900MB Series Technical Diagrams



BusWorks® Modbus I/O

