

Isolated Transmitters: 600T Series

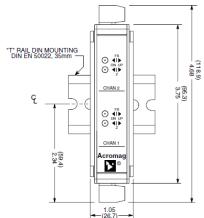
655T, 656T Multi-Channel, Two-Wire Transmitters

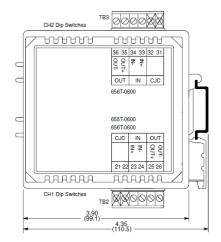












Thermocouple and millivolt input Single/dual channel loop-powered transmitter

Description

Models

655T: Single TC/mV input channel 656T: Dual TC/mV input channel

These units accept universal thermocouple and millivolt input signals, provide isolation, and output proportional DC current signals. The output can also be linearized to the input sensor signal. Single-channel 655T and dual-channel 656T units are ideal for panel shops and end-users who require a high-density signal conditioner that can cover a broad range of temperature measurement applications.

Configuration is fast and easy. First, you select the input type with a simple DIP switch. Then, you set your zero/full-scale output values using a toggle switch on the front panel to increase or decrease the signal until you read the desired output value on your voltmeter. The toggles make it easy to calibrate a normal (proportional) or reverse-acting (inverse) response in seconds. After setting the desired calibration, just press the mode/set toggle and your configuration settings are safely saved to nonvolatile memory.

Both models provide high-voltage input isolation (output and power circuits share a common). On dual channel units, each channel operates independently, with inputs isolated from each other, to prevent interaction between channels.

NOTE: ALL DIMENSION ARE IN INCHES (MILLIMETERS)

Input Ranges

TC types: J, K, T, R, S, E, B, N (DIP switch selection)

DC voltage: ±15.6mV to ±62.5mV, 0 to 1V DC

Output Ranges

4 to 20mA DC

Power Requirement

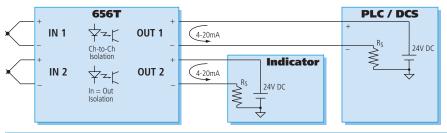
12 to 50V DC (loop-powered) Two-wire transmitter

Approvals

UL. cUL listed Class I; Division 2; Groups A, B, C, D.

Key Features & Benefits

- Selectable thermocouple input types offer flexibility to fit many applications.
- DIP switch-configuration and self-ranging technologies speed installation without pots, jumpers, or software.
- Linearizer function provides an output that is linear to the temperature or millivolt signal.
- Isolation eliminates ground loops, reduces noise, and blocks transient signals.
- Toggle-switch calibration simplifies field adjustments for faster and easier maintenance.
- Configuration lockout safety feature prevents tampering and accidental changes.
- Reverse-acting output capability enables inverse proportional control signals.
- Dual channel model saves space and reduces equipment costs.
- CJC control only requires a millivolt source to calibrate modules
- High-resolution Σ – Δ A/D converters deliver superior accuracy for reliable measurements.





Tel: 248-295-0880 ■ sales@acromag.com ■ www.acromag.com ■ 30765 S Wixom Rd, Wixom, MI 48393 USA

Isolated Transmitters: 600T Series



Performance Specifications

General Input

Analog to Digital Converter (ADC) 16-bit S-D A/D converter.

Noise Rejection

Normal Mode: Better than 40dB @ 60Hz. Common Mode: Better than 100dB @ 60Hz.

Input Overvoltage Protection

Bipolar Transient Voltage Suppressors (TVS).

◆ Thermocouple Input

Input Ranges (switch-selectable)

TC Type	Temperature Range	Accuracy
J	-210 to 760°C (-346 to 1400°F)	±0.5°C
K	200 to 1372°C (-328 to 2502°F)	±0.5°C
Τ	-260 to 400°C (-436 to 752°F)	±0.5°C
R	-50 to 1768°C (-58 to 3214°F)	±1.0°C
S	-50 to 1768°C (-58 to 3214°F)	±1.0°C
E	-200 to 1000°C (-328 to 1832°F)	±0.5°C
В	260 to 1820°C (500 to 3308°F)	±1.0°C
N	-230 to 1300°C (-382 to 2372°F)	±0.5°C

Span adjust: Full range. 100°C or 3mV minimum span recommended.

Zero adjust: 0 to 90 % of full range.

Thermocouple Linearization

On/off selectable.

Thermocouple Break Detection

TC sensor failure can be configured for either upscale or downscale.

Cold Junction Compensation (CJC) Control On/off selectable.

milliVolt Input

Input Range

Ranges: ±15.6, ±31.3, ±62.5mV 0 to 0.125, 0.25, 0.5, 1.0V DC Span adjust: 10 to 100% of range. Zero adjust: 0 to 90% of range.

Output

Output Range

Range: 4 to 20mA DC, 3.8 to 22mA range typical.

Output Compliance

Rload = (Vsupply - 12V) / 0.02A

Output Response Control

Proportional/inverse selectable.

Ambient Temperature Effect

Better than $\pm 0.006\%$ of input span per °C or ± 100 ppm/°C, whichever is greater.

Output Response Time (for input step change) 700mS typical to 98% of final output value.

Environmental

Ambient Temperature

Operating: -25 to 75°C (-13 to 167°F). Storage: -40 to 85°C (-40 to 185°F).

Relative Humidity

5 to 95%, noncondensing.

Power Requirement

12 to 50V DC @ 25mA for each output channel.

Isolation

Inputs, outputs, and individual channels are isolated from each other for common-mode voltages up to 250V AC, or 354V DC off ground, on a continuous basis (will withstand 1500V AC dielectric strength test for one minute without breakdown).

Radiated Field Immunity (RFI)

Complies with EN61000-4-3 Level 3 and EN50082-1.

Electromagnetic Field Immunity (EMI)

Less than $\pm 0.25\%$ of output span effect.

Electrical Fast Transient (EFT)

Complies with EN61000-4-4 Level 3 and EN50082-1.

Electrostatic Discharge (ESD)

Complies with EN61000-4-2 Level 3 and EN50082-1.

Radiated Emissions

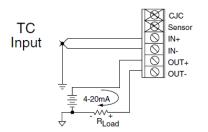
Meets or exceeds EN50081-1 for Class B equipment.

Approvals

UL & cUL listed.

Hazardous Locations: Class I: Div. 2; Groups A, B, C, D.

Millivolt Voltage * OUT+ OUT GLIC Sensor IN+ INOUT+ OUTRLoad



Physical

Enclosure

Case: Self-extinguishing NYLON type 6.6 polyamide thermoplastic UL94 V-2 NEMA Type 1 enclosure.

Connectors (Removable Terminal Blocks)

Wire Range: AWG #12-24.

Printed Circuit Boards

Military grade FR-4 epoxy glass circuit board.

Dimensions

1.05W x 4.68H x 4.35D inches. 26.7W x 118.9H x 110.5D millimeters.

Shipping Weight

1 pound (0.45 Kg) packed.

Ordering Information

Models

655T-0600

Single channel TC 2-wire transmitter. Full feature set.

656T-0600

Dual channel TC 2-wire transmitter. Full feature set. Add "-C" suffix for optional factory configuration.

656T-E600

Dual channel TC 2-wire transmitter. Economy version. TC Type J, K and 0-125mV input ranges only. No linearization. No inverse output (proportional only).

Accessories (see Page 21)

PS5R-VD24

Power supply (24V DC, 2.5A).

DIN RAIL 3.0 DIN RAIL 16.7

DIN rail strip, Type T,

3 inches (75mm) or 16.7 inches (425mm)

20RM-16-DIN

19" rack-mount kit with DIN rail. Holds sixteen 650T series transmitters.

