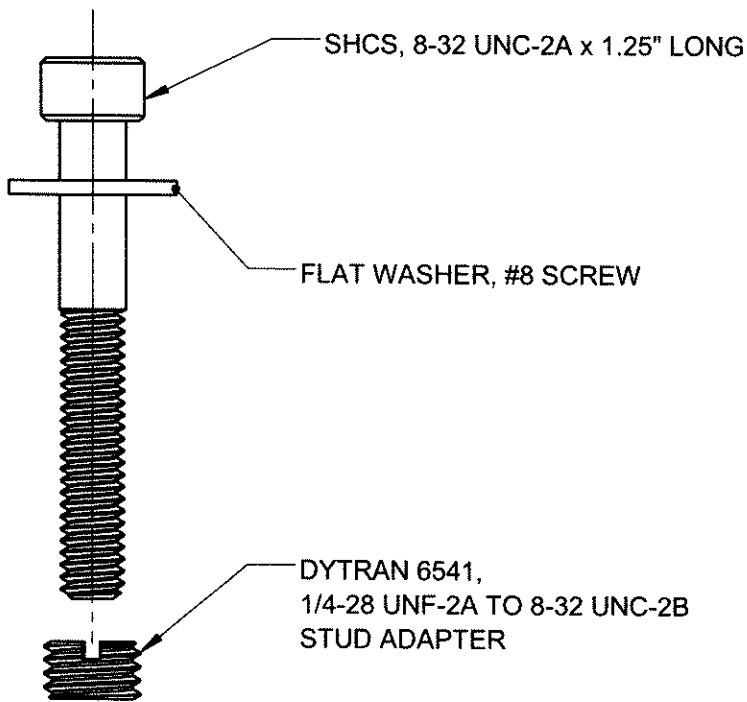


PROPRIETARY AND CONFIDENTIAL

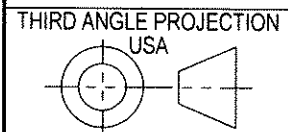
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REVISIONS

REV	ECN	DESCRIPTION	BY/DATE	CHK	APPR
A	14491	INITIAL RELEASE. SAME AS REV X1.	KG 09/14/18	AM	EM



USED ON	NEXT ASSY
APPLICATION	



UNLESS OTHERWISE SPECIFIED:
 INTERPRET DIM & TOL PER ASME Y14.5M - 1994.
 REMOVE BURRS.
 COUNTERSINK INTERNAL THDS 90° TO MAJOR DIA.
 CHAM EXT THDS 45° TO MINOR DIA.
 THD LENGTHS AND DEPTHS ARE FOR MIN FULL THDS.
 THDS PER MIL-S-7742.
 DIMENSIONS APPLY AFTER FINISHING.

ALL MACHINED SURFACES. ⁶³✓
 TOTAL RUNOUT WITHIN .005.
 BREAK SHARP EDGES .005 TO .010.
 MACHINED FILLET RADII .005 TO .015.
 WELDING SYMBOLS PER AWS A2.4.
 ABBREVIATIONS PER MIL-STD-12.

UNLESS OTHERWISE SPECIFIED:
 DIMENSIONS ARE IN INCHES. DIMENSIONS IN BRACKETS [] ARE IN MILLIMETERS
 TOLERANCES ARE:
 INCHES METRIC ANGLES
 XX ± .03 .X ± 0.8 ± 1°
 .XXX ± .010 .XX ± 0.25

MATERIAL
 FINISH
 DO NOT SCALE DRAWING

CONTRACT NO.		
APPROVALS		DATE
ORIG	LN	08/04/16
CHK	AM	09/25/18
APP	EM	10/11/18
APP		

TITLE: ACCEL MOUNTING SCREW, 8-32 TO 1/4-28 ADAPTOR			
SIZE A	CAGE CODE 2W033	DWG. NO. 127-69000	REV A
SCALE: NONE	SOLIDWORKS	SHEET 1 OF 1	