



Series 6800 for laboratory applications is a ready-to-run, high performance measurement system. Enclosures are 3U rack mountable or can be used right on the desktop. 6800 units come equipped with a conditioner, amplifier, filter and digitizer. Each channel has a front mounted connector specific to a measurement type: RJ-45 for 8-wire bridge transducers, BNC for voltage or ICP/IEPE inputs or a 3-wire military grade connector. Individual channels have a differential +/-10V input and can digitize and record data to 16-bit resolution with upper and lower programmable alarm capability that is checked each time the output is digitized. Solutions are available for providing digital outputs based on these alarm conditions.

Systems interface to a familiar Windows based Operator Workstation over USB where the included software, PI660, is used for setup, display and acquisition of measurement data. PI660 allows for acquisition and control of one or many 6800 systems and provides real time data display. Data can be displayed and recorded in any number of ways, creating a versatile system that can fit any application and can be easily expanded or customized, should test requirements change.

Multiple systems can be combined for larger and/or distributed installations, made capable with an onboard, distributed sample clock bus. Programming and data transfer are over USB which provides high data transfer rates with low, predictable latency.

Data Redundancy is optionally available. A 2.5" HD (Model 6095) mounts on the USB controller board in each system and provides a redundant recording point for the DAS. In the unlikely event the Operator's Workstation or DAS Software fails, data will continue to record and can be recovered from the system post test.

The Operator's Workstation (6800-PCCOWU) is the primary control and data recording point for the Series 6800 DAS. The PCCOWU runs PI660 Data Acquisition Software for system setup, calibration, display, recording, distribution and export.



COMMON FEATURES

- 16-Channel Configuration
- AC Powered, 19" Rack-Mount 3U Enclosures
- USB Connection to the Operator's Workstation
- IRIG Time A, B or G Recording
- Includes Turnkey Software
- Optional Redundant Storage
- Multiple Systems Easily Combined

SPECIFICATIONS

SELCII ICATIONS				
LABORATORY CONFIGURATIONS				
ICP/IEPE VOLTAGE BNC				
6825-1616-Ch ICP/IEPE/Voltage DAS w/ Analog output (BNC inputs)				
INSTRUMENTATION/VOLTAGE MIL				
6830-1616-Ch Instrumentation/Voltage DAS w/ Analog output (Mil inputs)				
STRAIN GAGE/TRANSDUCER RJ45				
6845-1616-Ch Strain Gage/Transducer DAS (RJ45)				
OPERATOR'S WORKSTATION (6800-PCCOWU)				
InputUSB 2.0 ports for up to four 6800 Systems. Additional systems accommodated by adding USB expansion cards.				
Operating SystemWindows 7, 64-Bit (other Windows configurations available).				
ProcessorIntel Core i5 or better. 8GB RAM.				
MediaDual 160GB SSD or better and CD/DVD.				
EthernetGigabit Ethernet.				
Display24" Widescreen.				
Power115 or 230 VAC, 47 to 63 Hz				
Temperature0°C to +50°C operating.				
Size2U high, 19" Rack Mount.				
ACCESSORIES				
6800-PCCOWUOperators Workstation.				
6095Redundant Hard Drive.				





Digitized Data



MODEL 6825 / 6830 Laboratory ICP/IEPE/Voltage Data Acquisition Systems





FEATURES

- 16 Channels ICP/IEPE/Voltage Input
- 200kS/s 16-Bit Digitizer
- High Level Analog Outputs
- AC/DC Coupling
- BNC Input Connectors (6825)
- **3-Pin MIL Input Connectors (6830)**
- IRIG Time A, B or G
- PI660 Turnkey Software Included

SPECIFICATIONS

INPUT	
	Differential, 2-wire with shield.
Input Type	Programmable AC or DC input. Input attenuator
5	and current input are available.
	±2 mV to ± 10 Volts
	100k Ohms, shunted by 1,000 pF.
	50 Megohms, shunted by 500 pF.
	±50 Volts differential, ±30 Volts common mode.
	ANSDUCER POWER
Current	2 to 20 mA. 6 mA is supplied unless otherwise specified.
Compliance	24 Volts minimum.
•	Short and open detection.
	±12 or ±15 Volts jumper selectable per channel,
voitage	±24 also available.
AMPLIFIER	
	Programmable 1 to 5000, in 1, 2, 3, 5 steps,
<u> </u>	with ±0.05% accuracy
Gain Stability	±0.01%, ±0.005%/°C.
	$\pm 0.01\%$ for Gains < 1,000, $\pm 0.02\%$ for gains >
•	1,000.
Common Mode	60 dB plus gain in dB to 110 dB, DC to 60 Hz
CM Voltage	±10 Volts.
	Automatic to ±1 mV.
Zero Stability X1.	±1 mV, ±0.2 mV/°C.
Zero Stability X1000)±5 mV, ±1 mV/℃.
	0.2 mV RMS for 20 kHz bandwidth.
	2.8 mV RMS for 20 kHz bandwidth.
Bandwidth	DC to 100 kHz (-3 dB). 1 Hz to 100 kHz (-3 dB)
0. 5.	in AC coupled mode.
Slew Rate	
Analog Output	±10 Volts full scale, 20 mA. Programmable for wideband or filtered response.
FILTER	wideballd of filtered response.
	4 frequency 4-pole Bessel.
	4 frequency 4-pole bessel. 10Hz , 1kHz, 10kHz, 20kHz
	1 mV peak, RTO.
	Other filter characteristics and cut offs available.
	Other filter characteristics and cut ons available.
DIGITIZER	. FO ac abandal to abandal time assumption
	±50 nS channel-to-channel time correlation.
	16 bits, two's complement output per channel.
	Programmable up to 200 kS/s digitizer per channel
	±1½ LSB (±0.004%)Monotonic to 15 bits.
	WOHOLOTIC TO DIES.
CALIBRATION	Alternate in the few automatical calibration
voitage Subst	Alternate input for external calibration source. Programmable 1, 0.1 and 0.01, attenuation with
	±0.02% accuracy. Attenuator output may be
	connected to output hus for accuracy check

connected to output bus for accuracy check.

Zero	Amplifier input disconnected and shorted for zero calibration.
OPERATION	Campiation.
Protocol	Control and data interface is USB 2.0.
	Window's driver (XP and 7, Both 32 and 64-bit).
Cortware	Fully compatible with all implementations of PI660 operating software.
Control Inputs	TTL inputs for Start, Stop and Trigger assert flags
Control Inputs	in the header of output data that initiate software control operations.
Alarms	Warning and alarm buses may be independent or
,	shared between enclosures and may initiate an output from a digital I/O type module.
DATA FORMAT	
Data Word	16/24/32-bits, 2's complement binary.
Scan Table	Maximum format length is 65,536 samples.
Sample Rates	Multiple sample rates consisting of the highest sample rate divided by binary numbers. Highest sample rate is programmable with 1µS resolution.
DATA INTERFACE	
Output Rate	Processor dependent, typically over 5 million 16-bit samples/second.
Latency	Processor and scan table dependent, typically less
	than 5 milliseconds
Clock Stability	100 ppm over temperature range.
CONNECTIONS	
Calibration/Control	15-Pin Type D mounted on rear panel. Mating connector supplied.
Synchronization	Sampling clock synchronization for multiple rack
-,	systems. RJ45 connector on controller board. Category 5, 2-meter cable supplied.
USB	Two-meter cable supplied.
	BNC (6825). 3-Pin MIL (6830).
MECHANICAL	
	115 or 230 VAC, ±10%, 47 to 63 Hz, 400 Watts.
Temperature	0°C to +50°C operating.
	95% without condensation.
	Normal shipping and handling of laboratory instruments.
Size	19 inches wide, 5 inches high, 18 inches deep (including connectors).
Weight	Approximately 25 pounds with all channel modules.
ORDERING INFOR	
	16-Ch ICP/IEPE/Voltage DAS w/ Analog output (BNC)
6830-16	16-Ch Instrumentation/Voltage DAS w/ Analog output (Mil)







FEATURES

- 16 Channels Strain/Bridge Input
- 10kS/s, 16-Bit Digitizer
- Bridge Completion, Remote Sense, Shunt Cal, Low-pass Filters
- RJ45 Input Connectors
- IRIG Time A, B or G

CALIBRATION

PI660 Turnkey Software Included

SPECIFICATIONS

INPUT	
	2 to 8 wire with guard shield. Bridge configuration
oomigaration	is programmable for ¼, ½ and full bridge. 350
	Ohm completion resistor standard, alternate value
	may be specified.
Balance	Automatic by program control. Balance accuracy ±0.05% of range, ±1 mV RTO. Stability ±0.02%
	for 8 hours, ±0.005%/°C. Range provided is
	3.5 mV/V for 350 Ohm bridge.
	50 Megohms shunted by 500 pF.
Protection	±50 Volts differential, ±50 Volts common mode.
EXCITATION / TR	RANSDUCER POWER
	Programmable per channel from 0-12 Volts in 1
, and the second	Volt ±0.1% steps, or adjustable with 3.3 mV reso-
	lution.
	50 mA limited to 70 mA.
Regulation	±0.01% for ±10% line and no-load to full-load using remote sensing.
Stability	±0.01%, ±0.005%/°C.
	200 µV peak to peak.
	Calibration mode measures excitation voltage with
	±0.2% accuracy.
Transducer Power	±12 or ±15 Volts (24 V optional) jumper selec-
	table per channel. Transducer power available on
	separate pins from voltage excitation. Current is 50 mA per channel, limited to 200 mA maximum
	per card.
AMPLIFIER	·
	Programmable from 1 to 5,000 in 1, 2, 3, 5 steps
	with ±0.05% accuracy
Gain Stability	±0.01%, ±0.004%/°C.
Linearity	±0.01% for gains <1,000, ±0.02% for gains
O Marala	1,000 and higher.
Common wode	80 dB plus gain in dB up to 110 dB, DC to 60Hz for ±10 Volts.
7ero	Automatic to $\pm 1~\mu V$ RTI, $\pm 0.5~mV$ RTO.
	±5 μV RTI, ±1 mV RTO, ±1 μV/°C RTI, ±0.2
	mV/°C RTO. Short term: ±2 μV RTI, ±0.4 mV
	RTO for 8 hours.
	±10 nA, ±1 nA/°C
	0.1 uV rms RTI, 0.5 mV rms RTO.
	1.0 uV rms RTI, 0.5 mV rms RTO.
Bandwidth	5 kHz for gains < 1,000 and 1 kHz for gains 1,000 and higher.
Slew Rate	
	120 μ S to $\pm 0.1\%$ for 10X overload to ± 10 V.
FILTER	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1
	4-frequency 4-pole Butterworth with wideband.
	4 Hz, 10 Hz, 100 Hz and 1 kHz.
	0.5 mV rms, RTO.
	Other filter characteristics and cut offs available.
DIGITIZER	and sat one attained.
	Simultaneous, within ±50 nS channel-to-channel.
ouripic	Droop is less than ±0.005%.
Resolution	16 bits, two's complement.
	Up to 10 kS/s per channel.
Linearity	3 LSB (0.01%).
Continuity	Monotonic to 15 bits.

CALIBRATION	
	.Two step Bipolar shunt, 0.5024 mV/V and 0.245 mV/V for 350 0hm bridge, $\pm 0.1\%$. For a 120 0hm bridge, steps are 0.17235 mV/V and 0.08402 mV/V, $\pm 0.1\%$.
J	Alternate input for external calibration source. Programmable attenuator with steps of 1, 0.1 and 0.01, ±0.01% accuracy. Output of the attenuator is provided for verification.
Zero	Amplifier input disconnected and shorted.
OPERATION	
Protocol	Control and data interface is USB 2.0.
	Window's driver (XP and 7, Both 32 and 64-bit). Fully compatible with all implementations of PI660 operating software.
·	TTL inputs for Start, Stop and Trigger assert flags in the header of output data that initiate software control operations.
Alarms	Warning and alarm buses may be independent or shared between enclosures and may initiate an output from a digital I/O type module.
DATA FORMAT	
Data Word	16/24/32-bits, 2's complement binary.
	Maximum format length is 65,536 samples.
	Multiple sample rates consisting of the highest sample rate divided by binary numbers. Highest sample rate is programmable with $1\mu S$ resolution.
DATA INTERFACE	
	Processor dependent, typically over 5 million 16-bit samples/second.
·	Processor and scan table dependent, typically less than 5 milliseconds.
Clock Stability	100 ppm over temperature range.
CONNECTIONS	
Calibration/Control	15-Pin Type D mounted on rear panel. Mating connector supplied.
Synchronization	Sampling clock synchronization for multiple rack systems. RJ45 connector on controller board. Category 5, 2-meter cable supplied.
USB	Two-meter cable supplied.
MECHANICAL	
Power	115 or 230 VAC, ±10%, 47 to 63 Hz, 400 Watts.
Temperature	0°C to +50°C operating.
Humidity	95% without condensation.
Shock/Vibration	Normal shipping and handling of laboratory instruments.
	19 inches wide, 5 inches high, 18 inches deep (including connectors).
Weight	Approximately 25 pounds with all channel modules.
ORDERING INFOR	MATION
	16-Ch Strain Gage/Transducer DAS (RJ45)
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PROFESSIONAL TEST MANAGEMENT FOR LABORATORY APPLICATIONS

PI660 is a turnkey application that runs on Microsoft Windows Operating Systems through Windows 10 64-Bit. Unlike general purpose programming languages, PI660 is turnkey and offers logical access to the various steps of programming, freeing operators and engineers to focus on what matters most: testing results, not writing software. PI660 is divided into various modes of operation. These modes include User Accounts, System Setup, Test Definition, Display Definition, Calibrations, Acquisition, Export & Playback.

Pre-test operations include: system setup, test definition, calibration and configuring the real time data displays. Test configurations (channel name, gain, excitation, filter, sample rate, EU conversion, etc.) can be made either on line or off line and copied to the system over the network. The Test Operator then simply downloads the configuration to the hardware. Following system setup, the Operator performs any necessary calibrations including: engineering unit cal, zero, bridge balance, tare, etc. Calibration results are saved with the test configuration and are part of the recorded files for post-test data traceability. Based on individual needs or those of data analysists, the Operator can configure the real time data displays at this point as well.

Real-time features include: display, acquisition & data distribution to display clients. Large format and multi display workstations are no problem for PI660. The display engine supports multiple configurations, each saved with the test file, and can include any number or combination of display types, including: Oscilloscope, Spectrum (FFT), Waterfall, Bar graph, Strip chart, Background plot, Digital I/O, X-Y Chart, Dynamometer, Picture, Quick Plot, Surface, Text, Tabular and Video. During acquisition, the test operator can toggle to alternate display pages or even add and remove channels (during recording) to and from the displays to visualize results in real time. PI660 can broadcast data to Display Clients allowing other users to look at their own set of data without impacting data connection on the Server.

Post-test functions include: Quick plotting, data replay and export. Following a test or series of tests, channels can be plotted in PI660 Viewer for a "quick look" at the data. Operators can zoom in to a particular part of interest and even export that specific time slice. An entire data file can also be played back in PI660, on the same or different data displays, while speeding up or slowing down playback to look at every data point in detail. The Operator can export individual channels or batch export all channels from all recorded data to many 3rd party formats for post-test analysis. PI660 Export supports formats including ASCII, Winplot, Dynaworks and many more.



- **Test Definition-** Setup channel type, gain, filter, sample rate, EU conversion, etc. on one or many channels at a time. Save configuration files for archive or as a base for new tests.
- Calibration- Calibrate one or many channels at the same time. Calibration types include: Gain, Shunt, Balance, Tare, Engineering Unit, etc. Calibrations are performed interactively or automatically.
- Real-Time Display- Text and graphical data are displayed on the Operator's Workstation and networked Display Clients including; Scope, FFT, Waterfall, Video, Strip Chart and more.
- Acquisition- Record full rate or decimated data while displaying data. Synchronize high and low speed channels in the same data file. Recording can be started manually, triggered and/or event based.
- Post Process- Easily plot channels for "quick look" at any recorded channel. Replay already recorded data (high or low speed) with existing or new data displays. Export data to popular 3rd party formats; MATLAB, ASCII, Dplot, WinPlot, Dynaworks, etc.