# MicroStrain Sensing Product Datasheet

## ML5-AR

## Low-cost, Compact, Ruggedized CAN bus Attitude Reference and IMU

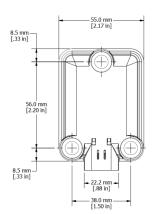


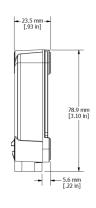
The LORD Sensing ML5-AR gyro-stabilized inclinometer delivers low-cost precision measurements of dynamic inclination, acceleration, and angular rate in challenging environments such as those encountered by heavy-duty construction, off-highway, agriculture, and trucking vehicles.

The ML5-AR utilizes the power of a sophisticated Auto-Adaptive Extended Kalman Filter (EKF) to remove errors associated with vibration, sudden linear motions, and quake, resulting in a true reading of inclination under all conditions.

LORD Sensing's state-of-the-art temperature compensation and calibration assures error-free performance over the full operational temperature range.

The compact size, wide 4.5 to 36 V power range, IP68/IP69K rating, and CAN J1939 or CANopen communications protocol make the ML5-AR a single part solution for a full range of vehicle sizes and applications.





#### **MEASUREMENT PERFORMANCE**

- 6 DOF gyro-stabilized inclinometer
- · Full accuracy over the entire operational temperature range of -40°C to 85°C
- Auto-Adaptive EKF provides superior dynamic accuracy
- Based on LORD Sensing's proven 5th generation industrial/aerospace solid-state MEMS gyro technology

#### **RUGGEDIZED FOR OFF-HIGHWAY USE**

- Compact and rugged reinforced PBT housing is fully sealed for immersion, pressure wash (IP68/IP69K)
- Low-cost, rugged, reliable AMPSEAL 16 connector
- Optional metal guard plate protects sensor and connector permits connector insertion and removal

#### **FLEXIBLE DEPLOYMENT OPTIONS**

- CAN J1939 or CANopen communication
- · Simple sensor to vehicle alignment, install in any orientation.
- Wide power input range (4.5Vdc-36 Vdc)
- · User-settable parameters

#### **APPLICATIONS**

- Auto-steer and terrain compensation
- Dynamic incline detection (roll, pitch, rotation)
- · Vehicle stability and leveling
- · Platform control, alignment and stabilization
- Bucket/Stick/Boom angle
- · Impact detection
- Operator feedback
- · Precision navigation







## Low-cost, Compact, Ruggedized CAN bus Attitude Reference and IMU

### **Specifications**

General		
Integrated Sensors	Triaxial accelerometer, triaxial gyroscope	
Data Outputs	Pitch, Roll, Angular rate, Acceleration	
Inertial Measurement Unit (IMU) Sensor Outputs		
	Accelerometer	Gyroscope
Measurement range	±8 g	±1000° /sec
Output Range	±320 m/s²	±250 °/sec
Non-linearity	±0.08% fs	±0.06% fs
Resolution *	1.0 mg	<0.003° /sec
Bias instability	±0.08 mg	8° /hr
Initial bias error	±0.008 g	±0.1° /sec
Scale factor stability	±0.08%	±0.05%
Noise density	120 μg/√ Hz	0.0075° /sec/√Hz
Alignment error	±0.1%	±0.05%
Bandwidth	40 Hz	40 Hz
Offset error over temperature	0.2% (typ)	0.1% (typ)
Gain error over temperature	0.1% (typ)	0.1% (typ) 0.4% (max)
Scale factor non-linearity (@ 25°C)	0.1% (typ) 0.2% (max)	0.04% (typ) 0.15% (max)
IMU data output rate	100 Hz default (1-100 Hz selectable)	
Attitude (pitch and roll) Outputs		
Accuracy	±0.5° RMS roll and pitch	
EKF update rate	500Hz	
Pitch	±90 deg	
Roll	±180 deg	
Resolution *	0.05°	
Repeatability	0.5°	
Max Data output rate	100 Hz default (1-100 Hz selectable)	

Physical and Environmental Specifications		
Dimensions	L 78.9 mm x W 55.0 mm x H 23.5 mm	
Weight	110.5 grams	
Power source	+4.5 V Min, 12/24 V Nominal, +36 V Max	
Power consumption	360 mW Nominal	
Operating temperature	-40°C to +85°C	
Enclosure material	PBT Thermoplastic, Reinforced	
Ingress protection	IP68 (Immersion), IP69K (Pressure Wash)	
Vibration (random)	MIL-STD-202G, Method 214A, Test Condition 1-B, 24 hrs/axis	
Vibration (sweep)	SAE J1455 Appendix A 10-2000Hz, 10 g Peak, 10hr/octave/axis	
Thermal shock	SAE J1455 4.1.3.2	
Salt spray	MIL-STD-202G, Method 101E Condition A (96 hours)	
Hot dunk	5X, 30 mins @ 85C, 30 mins @ ice bath, operating	
Mechanical shock drop	SAE J1455 4.11.3.1; 1m onto concrete surface	
Mechanical shock operating	MIL STD 202, M213B; 50g, 11ms 1/2sine, 3x each axis; 18 total	
MTBF	826,440; Telcordia SR332 (issue 3)	
Connectors	AMPSEAL 16 gold plated 4 pin, 4 Position, gold plated pins	
Mounting	3 x M8, installation torque 20 Nm ±2 Nm	
Regulatory compliance	ROHS, REACH, CE	
Communication options		
J1939	Order p/n 6283-4790	
CANopen	Order p/n 6283-4792	
CAN 250 kb/s, custom baud rates available.		

\*NOTE: Communications protocol may impose resolution limits beyond those of the measuring device. Refer to product manual for details.





